



WE CARE. WE DELIVER.

Pollution Incident Response Management Plan

Rix's Creek Mine EPL 3391

Doc No: Doc Owner:		Pollution Incident Response Management Plan Environmental Superintendent Rix's Creek Mine					
Approval:	Operations	Operations Manager					
Signed:	Brendon Cl	ements					
Date:	22/05/202	25					
Revision	Issue Date	Description	Originator	Reviewed	Approved		
1.0	13/05/2025	Draft	SLR	Chris Knight	Chris Knight		
1.1	22/05/2025	Final	Chris Knight	Chris Quinn	Brendon Clements		

Table of Contents

1.						Page
1.	1.1					
	1.2					-
	1.3		ON			
2.						
۷.	2.1		RVIEW			
	2.1		Rix's Creek South			_
		2.1.1 2.1.2	Rix's Creek South			
3.	MAN		ID RESPONSIBILITIES			
	3.1	DUTY TO	NOTIFY			12
	3.2	SITE MAN	NAGEMENT			13
	3.3	GENERAL	ROLES AND RESPONSIBIL	ITIES		
	3.4	HAZARDO	OUS SUBSTANCES			14
	3.5	POTENTI	AL HAZARDS			21
	3.6	PRE-EMP	TIVE ACTIONS			22
	3.7	SAFETY E	QUIPMENT			
	3.8		NCY PLAN			
4.		FNT MANAG	EMENT			25
	4.1		ATE NOTIFICATION			
	4.2		DURING A POLLUTION INC			
	1.2	4.2.1	General Incident Mana			
		4.2.2	Unlicensed Release of	Mine Water (Pit V	Vater, Dams, Drains	and Lines)
		4.2.3	Unlicensed Release of		ame Drains and Line	
		4.2.3	Hydrocarbon Spill (Bul	•		-
		4.2.5	Blasting (Noise, Vibrat	0		•
		4.2.6	Noise Pollution			31
		4.2.7	Spontaneous Combust	tion		32
		4.2.8	Night Lighting Impact.			32
	4.3	MINIMIS	ING HARM			33
	4.4	COMMU	NITY COMMUNICATION			
		4.4.1	Consultation with Reg	ulatory Authoritie	25	34
		4.4.2	Determining the Respo			
		4.4.3	Identified Properties			
		4.4.4 4.4.5	Actions During and Fo Notification Methodol	-		
		4.4.J		о _б у		
Document ⁻ Prepared B		Pollution Incide	nt Response Management Plan Print Date:	5-Jun-25	Document Owner: Ch Version No:	nris Quinn 1.1

Issue Date:

Page No:

12 MONTHS

22/05/2025

2 of 44

Reviewed By:

Approved By:

Chris Knight

Brendon Clements

Review Frequency:

		4.4.6	Broad Community Updates	35
	4.5	ACTIONS FO	LLOWING A POLLUTION INCIDENT	35
5.	TRAININ	G, TESTING A	ND COMMUNICATION	37
	5.1	TRAINING		37
	5.2	TESTING		38
	5.3	REVIEW		38
		5.3.1	Event Based	39
		5.3.2	Time-Based	39
		5.3.3	PIRMP Revisions	39
	5.4	AVAILABILIT	Y OF THE PIRMP	39
6.	REFEREN	CES		41
7.	ACRONY	MS AND ABB	REVIATIONS	42

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn		
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1	
Reviewed By:	Chris Knight			Issue Date:	22/05/2025	
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	3 of 44	

FIGURES

Figure 2-1:	Regional Locality Plan11	L
Figure 3-1:	Location of Potential Pollutants and Safety Equipment	7
Figure 3-1a:	Location of Potential Pollutants and Safety Equipment18	3

TABLES

Table 1-1:	Document Directory	6
Table 1-2:	Definitions	8
Table 3-1:	Rix's Creek Mine Group Site Management (Authorised Persons)	13
Table 3-2:	General Roles and Responsibilities	14
Table 3-3:	Inventory of Potential Pollutants - RCS	14
Table 3-4:	Inventory of Potential Pollutants – RCN	16
Table 3-5:	Hazard Likelihood	21
Table 3-6:	Inventory of Safety Equipment	22
Table 4-1:	Regulatory Authorities Contact Details	25
Table 4-2:	Incident Management Unlicensed Release of Mine Water	27
Table 4-3:	Incident Management Unlicensed Release of Process Water	29
Table 4-4:	Incident Management Hydrocarbon Spill	30
Table 4-5:	Incident Management Blasting	31
Table 4-6:	Incident Management Noise Pollution	31
Table 4-7:	Incident Management Spontaneous Combustion	32
Table 4-8:	Incident Management Night Lighting Impact	33
Table 4-9:	Contact Details of Nearby Properties	34
Table 5-1:	Training Schedule	37

Appendices

Appendix A Test and Revision Register

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	4 of 44

1. Introduction

1.1 BACKGROUND

The Bloomfield Group (Bloomfield) has operated the Rix's Creek Open Cut Mine since 1990, employing around 300 local workers and supporting local businesses. The mine, which includes the Rix's Creek South at Rix's Creek NSW and Rix's Creek North operations located at Bridgman Rd, Bridgman NSW. The mines produce thermal and semi-soft coking coal for overseas customers. The site features a rail loop and two coal handling and preparation plants, and also provides coal washing and bulk handling services. Located 90 km from the Port of Newcastle, New South Wales (NSW) coal is transported via rail to the port and shipped through Port Waratah Coal Services (PWCS).

It is the policy of Bloomfield to strive to achieve a high standard of care for the natural environment and local community in all of the activities in which they engage during the production of quality coal and the provision of engineering related services (refer to *Group Environment Management Policy*).

Bloomfield is committed to the prevention, in so far as is reasonably practicable, of harm to the natural environment and local community through the identification and control of environmental hazards. In the course of operations, incidents and other events may occur that require a response in order to either prevent the incident from reoccurring or to minimise negative and/ or maximise positive impacts of the incident.

Bloomfield operate the mine under Environment Protection Licence (EPL) 3391, issued by the Environment Protection Authority (EPA) NSW in accordance with the Protection of the Environment Operations Act 1997 (POEO Act). As per the POEO Act requirements, Bloomfield must prepare, maintain, test, and implement a Pollution Incident Response Management Plan (PIRMP) in line with Section 153A under Part 5.7 of the POEO Act

This Management System document therefore demonstrates compliance to the POEO Act and the Protection of the Environment Operations (General) Regulation 2022 (*the General Regulation*). It also provides information and the Procedures to guide the response to managing, including reporting to authorities, environmental incidents at Bloomfield Group Mining Operations; particularly those Operations that operate under an EPL.

1.2 SCOPE

This PIRMP has been prepared in accordance with the requirements of Part 5.7A of the POEO Act. The scope of this plan is to address the statutory requirements for managing and responding to pollution incidents related to the activities governed by the EPL. The following sections outline how this PIRMP meets each specific requirement of the Act:

- Duty to Prepare and Implement Pollution Incident Response Management Plans (Section 153A).
- Information to be included in the Plan (Section 153C).

Document Title:	Pollution Incident Re	Pollution Incident Response Management Plan			Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	5 of 44

- Keeping of the Plan (Section 153D).
- Testing of the Plan (Section 153E).
- Implementation of the Plan (Section 153F).

The PIRMP focuses on minimising the risk of pollution incidents and effectively managing any that occur, ensuring the health and safety of employees, nearby neighbours, and the environment. It specifies the notification procedures for pollution incidents that cause or threaten material harm, as defined in the POEO Act.

In the event of a pollution incident that causes or threatens material harm to the environment, this PIRMP will be immediately implemented to manage and mitigate the impact. The plan outlines specific responsibilities and actions to be taken promptly to address the incident.

As per Section 153C of the POEO Act, Table 1-1 contains all the required information included in the PIRMP, along with the relevant sections within the PIRMP where each requirement is addressed.

Detail Required					Section in PIRMP
Protection of the	Environment Operation	ons Act 1997 No 156 (PC	DEO Act)		
Part 5.7A Duty to	prepare and impleme	ent pollution incident re	sponse managemen	t plans:	
153C - Information	on to be included in pla	an			
A pollution incide following:	ent response managem	ent plan must be in the	form required by the	e regulations an	d must include the
· ·	•	ne holder of the relevant nises, in notifying a pollu	•	ction licence,	Section 4.4
		mises in the vicinity of the or the direction under			
protecti	on licence or the direct	in which the premises to ion under section 153B d, by the pollution, and			
III. any pers	sons or authorities requ	uired to be notified by Pa	art 5.7,		
-	-	to be taken immediatel e or control any pollutio		cident, by the	Section 4.5
been notifie	d, any action taken in c	coordinating, with the au ombating the pollution o om all communications a	caused by the incider		Sections 3.1, 4.1, 4.2, 4.3, 4.4.
d) Any other m	atter required by the re	egulations (as set out be	low)		
Protection of the	Environment Operation	ons (General) Regulatio	n 2022		
•	on incident response r ces—additional matter	nanagement plans: s to be included in PIRN	/ plan—the Act, s 15	i3C	
For the Act, secti	on 153C(d), the followi	ng matters must be inclu	uded in a PIRM plan:		
	n of the hazards to hum licence relates (the rel	an health or the enviror evant activity),	nment associated wit	th the activity	Section 3.5
Document Title:	Pollution Incident Re	sponse Management Plan		Document Ow	ner: Chris Quinn
Prepared By: Reviewed By:	SLR Chris Knight	Print Date:	5-Jun-25	Version No: Issue Date:	1.1 22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	6 of 44

6 of 44

Page No:

Review Frequency:

Brendon Clements

Approved By:

Det	ail Required	Section in PIRMP
b)	The likelihood of any such hazards occurring, including details of any conditions or events that could, or would, increase that likelihood,	Section 3.5
c)	Details of the pre-emptive action to be taken to minimise or prevent any risk of harm to human health or the environment arising out of the relevant activity,	Section 3.6 and 4.2
d)	An inventory of potential pollutants on the premises or used in carrying out the relevant activity,	Section 3.4
e)	The maximum quantity of any pollutant that is likely to be stored or held at particular locations (including underground tanks) at or on the premises to which the licence relates,	Section 3.4
f)	A description of the safety equipment or other devices that are used to minimise the risks to human health or the environment and to contain or control a pollution incident,	Section 3.7
g) I II	· · · · · · · · · · · · · · · · · · ·	Section 3.2, and 3.3
h)	The contact details of each relevant authority referred to in section 148 of the Act,	Section 4.1
i)	Details of the mechanisms for providing early warnings and regular updates to the owners and occupiers of premises in the vicinity of the premises to which the licence relates or where the scheduled activity is carried on,	Section 4.1 and 4.4
j)	The arrangements for minimising the risk of harm to any persons who are on the premises or who are present where the scheduled activity is being carried on,	Section 4.3
k)	A detailed map (or set of maps) showing the location of the premises to which the licence relates, the surrounding area that is likely to be affected by a pollution incident, the location of potential pollutants on the premises and the location of any stormwater drains on the premises,	Sections Figure 2-1 and 3.4
I)	A detailed description of how any identified risk of harm to human health will be reduced, including (as a minimum) by means of early warnings, updates and the action to be taken during or immediately after a pollution incident to reduce that risk,	Sections 3.5
m)	The nature and objectives of any staff training program in relation to the plan,	Section 5.1
n)	The dates on which the plan has been tested and the name of the person who carried out the test,	Section 5.2
o)	The dates on which the plan is updated,	Section 5.2
p)	the way in which the PIRM plan must be tested and maintained.	Section 5.2 and 38

Document Title:	Pollution Incident Response Management Plan			Document Owner: 0	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	7 of 44

1.3 DEFINITION

In implementing this PIRMP, the POEO definitions included in Table 1-2 are applied in the event of an incident.

Table 1-2:Definitions

Terms	Definition as defined in POEO Act 1997
Pollution	"Pollution means – water pollution, or air pollution, or noise pollution, or land pollution" ¹
Pollution incident	"Pollution incident means an incident or set of circumstances during or as a consequence of which, there is or is likely to be a leak, spill or other escape or deposit of a substance, as a result of which pollution has occurred, is occurring or is likely to occur. It includes an incident or set of circumstances in which a substance has been placed or disposed of on premises, but it does not include an incident or set of circumstances involving only the emission of any noise".
Material Harm	 As defined in Section 147 of the Act: a) Harm to the environment is material if: it involves actual or potential harm to the health or safety of human beings or to ecosystems that is not trivial, or it results in actual or potential loss or property damage of an amount, or amounts in aggregate, exceeding \$10,000 (or such other amount as is prescribed by the regulations), and b) Loss includes the reasonable costs and expenses that would be incurred in taking all reasonable and practicable measures to prevent, mitigate or make good harm to the

Harm to the environment includes any direct or indirect alteration of the environment that has the effect of degrading the environment and, without limiting the generality of the above, includes any act or omission that results in pollution.

Notification is required if a pollution incident causes or threatens to cause 'material harm to the environment'.

¹ The POEO Act provides definitions for each of these types of pollution.

Document Title:	Pollution Incident Re	sponse Management Plan		Document Owner:	Chris Quinn
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight	Chris Knight		Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	8 of 44

2. **Premises Details**

2.1 SITE OVERVIEW

Rix's Creek Mine (RCM) is an open cut coal mine owned and operated by The Bloomfield Group (Bloomfield). RCM comprises the original Rix's Creek Mine, now known as Rix's Creek South (RCS) and the former Integra Open Cut Project, now known as Rix's Creek North (RCN). RCM is located 5 to 10 km north-west of Singleton, both east and west of the New England Highway (NEH) (Figure 2-1). The surrounding area consists predominantly of rural landholdings centred around the Hunter River.

2.1.1 Rix's Creek South

Operations at RCS began in 1990 as the Rix's Creek Mine. Mining has been completed in Pit 1 and Pit 2, located to the east and southwest of the NEH, with most of these areas backfilled and rehabilitated. Since 19 October 1995, RCS has operated under Development Approval (DA) 49/94, which will eventually be surrendered.

On 12 October 2019, RCS received approval for State Significant Development (SSD) 6300, allowing the expansion of the West Pit (formerly Pit 3) to the north, away from Singleton, with mining commencing on 24 February 2020. The SSD 6300 approval extends until 12 October 2040, covering:

- Operations in the West Pit.
- The RCS Coal Handling and Processing Plant (CHPP).
- Train loading facilities on the RCN rail loop and clean coal stockpiles.
- Associated maintenance and administration buildings.

2.1.2 Rix's Creek North

Operations at RCN began in 1991 as the Camberwell Coal Project. Since then, mining has been completed in both the North and South Pits. The North Pit has been mostly rehabilitated, except for the area needed for underground access, while rehabilitation is ongoing in the South Pit as part of the Western Extension activities.

RCN operates under Project Approval (PA) 08_0102, granted on 26 November 2010, which allows operations until 31 December 2035. The approval covers:

- Continued development and operation of the Falbrook Pit (North Open Cut).
- Long-term use of the CHPP, train loader, and related infrastructure.
- Tailings management from the CHPP.
- Progressive rehabilitation of disturbed mine areas.

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	SLR Print Date:		Version No:	1.1
Reviewed By:	Chris Knight	Chris Knight		Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	9 of 44

- Environmental management system implementation.
- Development of the Camberwell Pit (Western Extension), either to the full or part extent, depending on landholder agreements.
- Final rehabilitation of mining areas after operations cease, with monitoring and maintenance until government sign-off.

Specifically, the Camberwell Pit (Western Extension) involves:

- Recovery of 30Mt of Run-of-Mine (ROM) coal over 9-12 years at an annual production rate of up to 4.5Mtpa.
- Mining of approximately 160ha of land.
- Vegetation clearing and soil stripping for rehabilitation.
- 24/7 overburden and coal removal using truck and excavator methods, removing 12-26Mbcm of overburden annually.

For the Falbrook Pit (North Open Cut), approved activities include:

- Extraction from three coal seams over an area of approximately 90ha.
- Transportation of ROM coal via internal haul routes.
- Stockpiling of ROM coal and highwall/auger mining up to 300m from the northern highwall.
- Placement of waste rock both out-of-pit and in-pit.
- Construction of surface water control structures and sediment containment dams.
- Washing and storage of ROM coal, dispatching product coal, and placing tailings in existing dams.
- Progressive reshaping and rehabilitation of disturbed areas.

Mining in the North Open Cut began on 5 May 2009, with additional mining in the Falbrook Pit approved in 2008, and the Camberwell Pit extension approved in 2010. PA 08_0102, valid until 2035, consolidates these approvals and covers operations at Falbrook Pit, Camberwell Pit, the RCN CHPP, rail loop, and associated infrastructure.

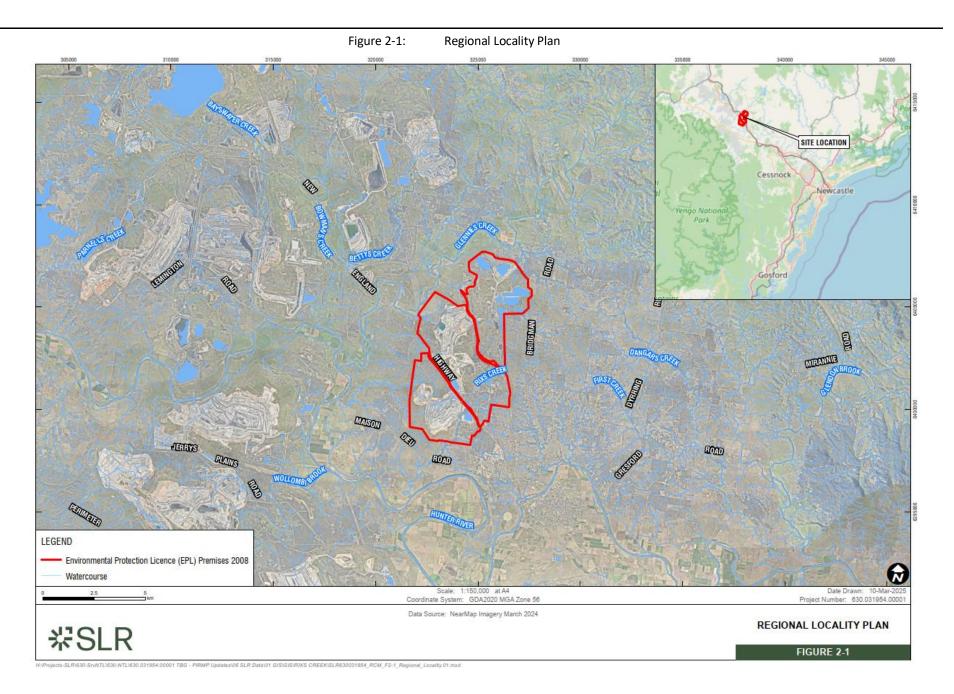
The EPL applies specifically to Rix's Creek Mine.

Potential Impact on Surrounding Landholders and Land Users:

In the event of a pollution incident at the site, the following groups may be affected:

- Employees and service providers in the surrounding area.
- Road users on Rix's Creek Lane.
- Lessees of properties along Rix's Creek Lane.

Document Title:	Pollution Incident Res	sponse Management Plan		Document Owner:	Chris Quinn
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	10 of 44



3. Management and Responsibilities

3.1 DUTY TO NOTIFY

Section 148 of the POEO Act requires that the "Relevant Authority" is notified "where a pollution incident occurs in the course of an activity" where "material harm to the environment is caused or threatened"

Employees and contractors working at Rix's Creek Mine are responsible for alerting Site Management to all environmental incidents or hazards, regardless of the nature or scale of the observed incident or event.

With regards to activities that cause, or threaten, a significant environmental incident, Rix's Creek Mine adopts the responsibilities as defined in Section 148 of the POEO Act. Incident notifications are categorised as:

• Duty of employee or any person undertaking an activity:

Any person engaged as an employee or undertaking an activity must, immediately after becoming aware of any incident, notify their relevant manager of the incident and all relevant information about it.

The required information includes:

- a. exact location of incident.
- b. date, time, and nature of incident.
- c. extent of incident.
- d. actions taken.
- e. whether emergency services are required or have been contacted.
- Duty of the employer or occupier of a premises to notify:

An employer or occupier of the premises on which the incident occurs, who is notified (or otherwise becomes aware) of a pollution incident, must undertake notification to the appropriate regulatory authority of any "material harm incidents", including relevant information.

Refer to Section 4.1 Contact Information and Reporting and Notification Protocol for contact details and protocols related to reporting to the "Authorities".

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight	Chris Knight		Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	12 of 44

3.2 SITE MANAGEMENT

If an incident constitutes material harm to the environment, as defined in Section 1.3, the RCM Site Management listed in Table 3-1 will implement the PIRMP immediately.

Table 3-1:	Rix's Creek Mine Group Site Management (Authorised Persons)
	Kix s creek wille Group site wanagement (Authorised Persons)

Person	Contact Information	Responsibility
Managing Director/CEO	Name: Brett Lewis Tel: 0409 494 366	 Provide adequate financial resources, qualified personnel, and training to ensure implementation of environmental management plans. Overall business management. Assisting in communication with relevant authorities, communities, and staff.
Chief Operations Officer	Name: Luke Murray Tel: 0427 292 152	Determination of material harm incident.
Operations Manager	Name: Brendon Clements Tel: 0437 684 222	 Activation of PIRMP. Managing activation & implementation of response to Environmental Incident. Ensuring all staff and contractors on site are aware of the PIRMP and adequately trained in its procedures.
Group Manager Environment	Name: Chris Knight Tel: 0403 058 777	 Provide environmental assistance to site as required and advice on legislative requirements for any incidents or impacts.
Environmental Superintendent	Name: Chris Quinn Tel: 0427 169 302	 Notification of Authorities. Notification of Neighbouring Properties. Prepare compliance reports in conjunction with Mine Site Manager that are required as a result of the incident. Provide environmental assistance and advice on legislative requirements for any impacts. Ensuring all staff and contractors on site are aware of the PIRMP and adequately trained in its procedures.
Minter Ellison– Environmental Legal Advisors	Name: Simon Ball Tel: 0402 282428	Provide legal advice and support as required

The personnel listed above are available 24 hours per day and are responsible for:

- Activating the PIRMP.
- Notifying relevant authorities.
- Managing the response to a pollution event.

If an actual or potential incident that threatens or causes material harm occurs, RCM Site Management will immediately initiate the PIRMP (refer to Section 4 for Incident Notification and Response actions).

Document Title:	Pollution Incident Re	esponse Management Plan	Document Owner:	Chris Quinn	
Prepared By:	SLR	SLR Print Date:		Version No:	1.1
Reviewed By:	Chris Knight	Chris Knight		Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	13 of 44

3.3 GENERAL ROLES AND RESPONSIBILITIES

Table 3-2 lists general roles (positions) within the organization and their broader responsibilities related to the PIRMP.

Table 3-2:	General Roles and Responsibilities
------------	------------------------------------

Role	Responsibilities
Managing Director	• Overall responsibility for environmental management and compliance with EPL Conditions and relevant legislation.
	• Oversee the implementation of this PIRMP and ensure adequate resources to enable implementation.
All employees and contractors	• Ensure familiarity, implementation, and compliance with this plan.
	• Support commitments to site environmental management and compliance.
	• Work in a manner that will not harm the environment or others.
	• Report all environmental incidents, complaints, or inappropriate practices to the Operations Manager.

3.4 HAZARDOUS SUBSTANCES

A summary of hazardous substances and pollutants received, stored and/or created at the licensed sites are listed in Table 3-3 and Table 3-4. Material Safety Data (MSD) for each of the materials stored on site are available through the onsite ChemAlert system.

The tables below presents the type, maximum volume and location of potential pollutants stored at the licenced premises.

See Figure 3-1 for a site map, including the location of potential pollutants.

Type of Storage	Max Storage Capacity (L, kg)	Product Name	Typical Qty	Unit (L, kg)
Above Ground Tank	110,000L	Diesel	80,000	L
Above Ground Tank	90,000L	Diesel	70,000	L
Above Ground Tank	90,000L	Diesel	50,000	L
Above Ground Tank	15,000L	Nalflote 9840 plus	10,000	L
Above Ground Tank	15,000L	Nalflote 9855	10,000	L
Above Ground Tank	60,000L	Combustible Liquids	40,000	L
Cylinder storage	1000L	Acetylene, Dissolved	800	L
Cylinder storage	100L	Argon compressed	100	L

 Table 3-3:
 Inventory of Potential Pollutants - RCS

Document Title:	nt Title: Pollution Incident Response Management Plan Document Owner:				Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	14 of 44

Type of Storage	Max Storage Capacity (L, kg)	Product Name	Typical Qty	Unit (L, kg)
Cylinder storage	800L	Oxygen Compressed	800	L
Above Ground Tank	50,000KG	Ammonium Nitrate	40,000	KG
Ammonium Nitrate Emulsion	60,000L	Ammonium Nitrate Emulsion	40,000	L
Ammonium Nitrate Emulsion	30,000L	Ammonium Nitrate Emulsion	20,000	L
Magazine	10000units	Excel	8,000	Number
Magazine	3000kg	Boosters	1,500	Number
Magazine	10000 units	IKON	8,000	Number
Dam/Septic Tank	20,000L	Sewage effluent	20,000	L
Dam	3GL	Mine Water/ Process Water	2	GL
Coal Tailings	1,450,000 BCM/Year	Coal Tailings	1,450,000	BCM/Yr

Document Title: Pollution Incident Response Management Plan			Document Owner:	Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	15 of 44

Type of Storage	Max Storage Capacity (L, kg)	Product Name	Typical Qty	Unit (L, kg)
Above Ground Tank	90,000L	Combustible Liquids	40,000	L
Above Ground Tank	450,000L	Diesel	200,000	L
Above Ground Tank	450,000L	Diesel	200,000	L
Septic Tank	10,000L	Sewerage effluent	10,000	L
Dam	5 GL	Mine Water/Process Water	3	GL
Tailings Dam	500,000 BCM/ Year	Coal Tailings	500,000	BCM/Yr
Above Ground Tank	26,340L	Lupromin FF 1908 (Frother)	26,000	L
Above Ground Tank	26,340L	Lupromin FP C 1321 (Collector)	26,000	L

Table 3-4: Inventory of Potential Pollutants – RCN

A Dangerous Goods Notification on premises (ammonium nitrate, emulsions and combustible liquids) was provided to SafeWork NSW in 2019 (Reference: NDG 028098 (RCN) and NDG 032405 (RCS)).

Figure 3-1 illustrates the Chemical and Hazardous Substances Dangerous Goods Area Plan for the RCM This figure provides a detailed map of the site, highlighting the specific locations where various chemicals and hazardous substances are stored. Figure 3-1 also highlights the storage locations of high-risk dangerous goods.

Document Title: Pollution Incident Response Management Plan			Document Owner: Chris Quinn		
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	16 of 44

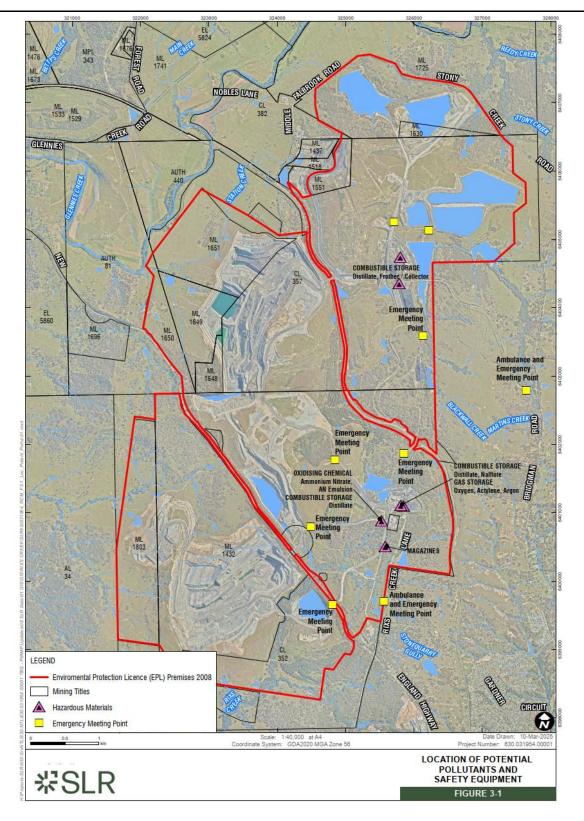


Figure 3-1:

Location of Potential Pollutants and Safety Equipment

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	17 of 44

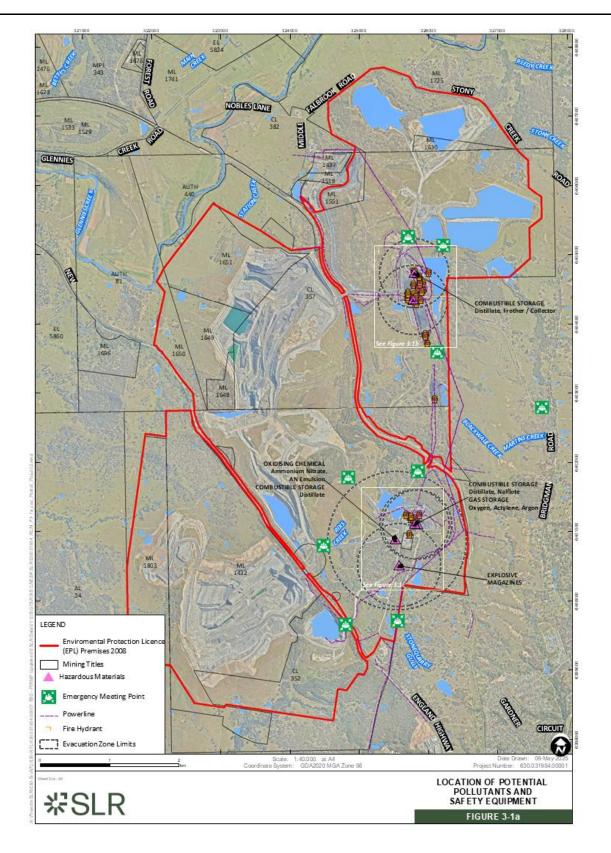


Figure 2-1a:	Location of Potential Pollutants and Safety Equipment
--------------	---

Document Title: Pollution Incident Response Management Plan			Document Owner:	Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	18 of 44

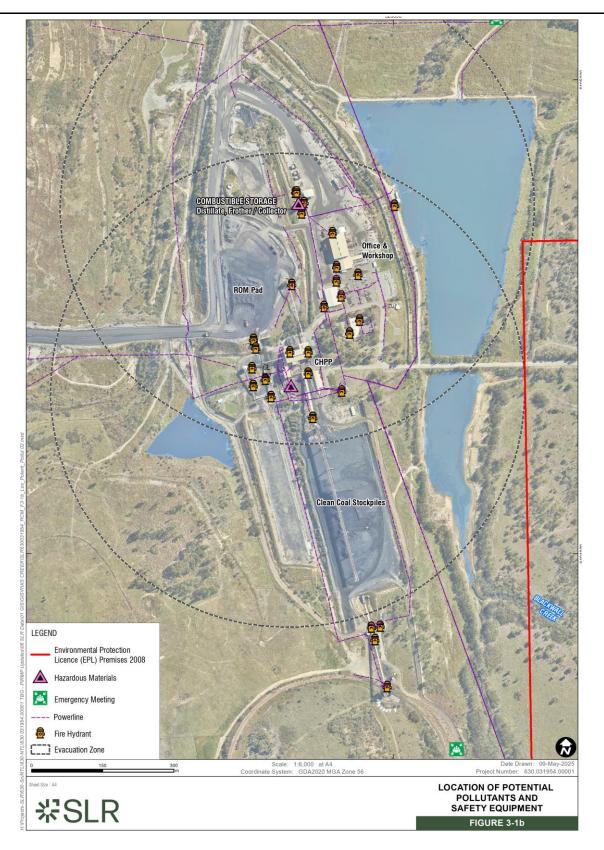


Figure 3-1b: Location of Potential Pollutants and Safety Equipment (North)

Document Title:	Document Title: Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	s Review Frequency:	12 MONTHS	Page No:	19 of 44

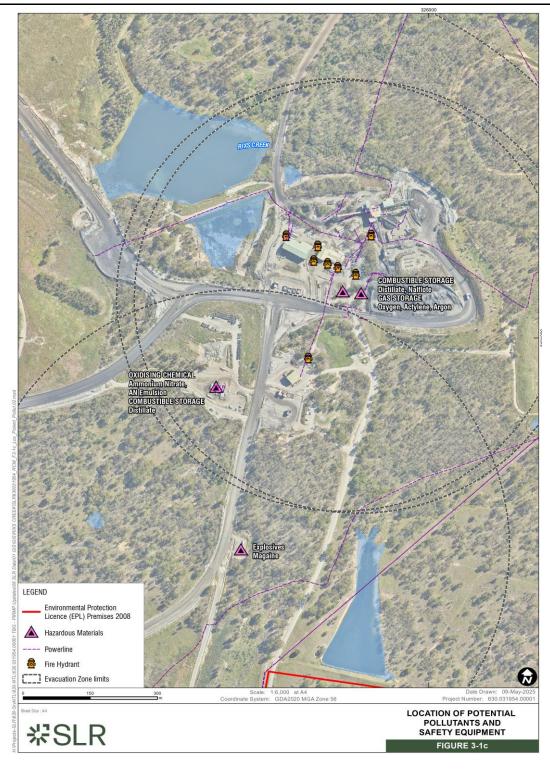


Figure 3-1c: Location of Potential Pollutants and Safety Equipment (South)

Document Title:	ocument Title: Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight		12 MONTHS	Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:		Page No:	20 of 44

3.5 POTENTIAL HAZARDS

This section addresses the requirements of Section 72 of the Protection of the Environment Operations (General) Regulation (POEO(G) Regulation) 2022. Table 3-5 provides a summary of potential hazards identified at RCM. It includes details on conditions or events that could increase the likelihood of these hazards occurring.

Potential environmental incidents related to Bloomfield Mining Operations have been identified through an Environmental Risk Assessment conducted as per the *Group Risk Management System* (refer to *Environmental Emergencies Risk Assessment Report 300712*). A summary of the environmental hazards identified through that process, as being of significance to the Operations and therefore as requiring a response under Environmental Protection Authority (EPA) required Pollution Incident Response Management Plans, is presented in Table 3-5 below.

The purpose of this risk assessment was to identify the potential major hazards and/or risk(s) posed by the operation, the controls in place to effectively mitigate and/or manage these risks and the key pollution response measures. The identified hazards, along with the conditions or events that could elevate the risk, have been meticulously evaluated to ensure effective management and mitigation strategies are in place. This proactive approach is crucial for minimizing potential environmental impacts and ensuring the safety of all stakeholders.

The *MinOp Environmental Emergencies Risk Assessment Report 300712* identified no Extreme rated environmental hazards at Bloomfield Mining Operations.

The following hazards were identified as having the greatest potential to cause "material harm" to the environment and therefore as being required to be addressed in the *Mining Operation Pollution Incident Response Management Plan* included in this document.

Operation	Risk Category	Potential Hazard	Likelihood of Occurrence	Events that Could Increase Likelihood
Open Cut Mining	Contamination	Unlicensed release of mine- water (pit-water storage)	High (Major/Possible)	Extreme weather events like flooding Equipment failure
Open Cut Mining/ Coal Processing/ Maintenance	Contamination	Unlicensed release of mine-water (separators, drains & lines)	High (Major/ Possible)	Extreme weather events like flooding
Coal Processing	Contamination	Unlicensed release of process water (dams)	High (Major/ Possible)	Equipment failure
Open Cut Mining/ Coal Processing/ Maintenance	Noise	Noise pollution	Significant (Major/ Remote)	Increased operational activities, lack of noise control measures

Table 3-5:	Hazard Likelihood

Document Title:	ocument Title: Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	21 of 44

Operation	Risk Category	Potential Hazard	Likelihood of Occurrence	Events that Could Increase Likelihood
Exploration & Construction/ Open Cut Mining/ Coal Processing/ Maintenance	Spill	Hydrocarbon Spill (Bulk Storage/ Service Truck/Delivery to site)	Significant (Major/ Remote)	Improper handling, storage, or transport of chemicals
Open Cut Mining	Air Quality	Blasting (noise, vibration, dust, NOx)	Significant (Major/ Remote)	Inadequate blast design Adverse weather conditions
Open Cut Mining/ Coal Processing	Air Quality	Spontaneous Combustion (Spon Com)	Significant (Major/ Remote)	Poor stockpile management
Open Cut Mining/ Coal Processing/Maintenance	Visual	Night lighting impact	Significant (Major/ Remote)	Adverse weather

3.6 PRE-EMPTIVE ACTIONS

Pre-emptive actions to be taken to minimise or prevent a risk of harm to human health or the environment arising from potential or actual pollution events are included in Sections 4.2 for each potential incident.

3.7 SAFETY EQUIPMENT

Approved By:

A range of safety equipment is available at the Site to minimise health and safety risks during operations and in response to incidents. The inventory of safety equipment, along with their descriptions, locations, and maintenance schedules, is detailed in Table 3-6.

Equipment or I	Resource	Location		Maintenance Resp	onsibility
Spill kits		Workshops and hydrocarbon storage facilities		Environmental Office	r
Earthmoving plant backhoe)	(e.g. grader,	Open cut		Operations Manager	
Environmental sam	pling equipment	Environmental Storero	oom	Environmental Office	r
Spare (or hire) pur	ps and polypipe line	Spare polypipe in oper area. Pumps hired as r	-	Pump Supervisor	
Vacuum truck (hire contractor)	via waste	Offsite		Environmental Office	r
Document Title:	Pollution Incident Res	ponse Management Plan		Document Owner: Ch	ris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025

Review Frequency:

Brendon Clements

12 MONTHS

Page No:

22 of 44

Table 3-6: Inventory of Safety Equipment

Equipment or Resource	Location	Maintenance Responsibility
SDS Register	Online	Safety & Health Manager
Firefighting equipment	Workshops, CHPP, fuel storage facilities and on vehicles, plant and watercart.	Area Supervisors

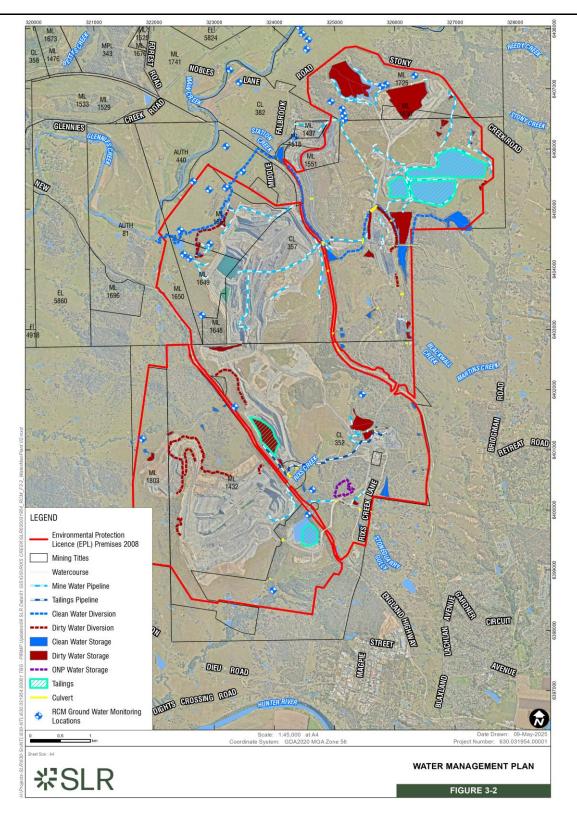
Figure 3- indicates the location of any stormwater drains on the premises. All safety equipment is checked/serviced by a contractor every 3 or 6 months and immediately after use. For the specific locations of fire safety and first aid equipment within the complex, refer to Figure 3-1 above.

3.8 EMERGENCY PLAN

An Emergency Plan has been prepared and is communicated and made available to all personnel entering the premises. This Emergency Plan is based on recognised emergency management and risk management principles that comply with the relevant mine safety regulations and standards.

This PIRMP forms part of an integrated response in the event of an emergency at the facility. The PIRMP will be initiated concurrently where appropriate in response to incidents that threaten or cause to threaten material harm to the environment.

Document Title:	Pollution Incident Response Management Plan Document Owner: Chris Quinn				Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	23 of 44





Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	24 of 44

4. Incident Management

4.1 IMMEDIATE NOTIFICATION

If an actual or potential incident that threatens or causes to threaten material harm occurs, RCM Management will immediately initiate the PIRMP.

If there is an immediate threat to life or property:

- An emergency will be declared.
- Fire and Rescue (000) will be contacted first.
- Emergency Plan will be enacted.
- Fire and Emergency Evacuation will be enacted (Figure 3-1).

Table 4-1 lists the contact details for the regulatory authorities that will be notified in the event of a pollution incident at the site. RCM Management will provide the following information to agencies:

- a. Exact location of incident.
- b. Date, time, and nature of incident.
- c. Extent of incident.
- d. Actions taken.
- e. What emergency services are required or have been contacted.

Table 4-1: Regulatory Authorities Contact Details

Relevant Authority	Key Contact	Notification Process		
NSW Police Fire and Rescue NSW NSW Ambulance	000 or 1300 729 579	To be contacted first if the incident presents an immedia threat to human health or property and emergency serviare required.		
NSW Environment Protection Authority (EPA) Pollution line	131 555 info@environment.nsw.gov.au	This will result in the incident being recorded and the appropriate person being contacted. Record the EPA event ID provided as it is required for oth notifications.		
NSW Health (Public Health Unit – Newcastle)	Office (02) 4924 6477 Fax 02 49246490	Ask for Public Health Officer on call (Open 24 hours). Provide EPA event record ID if requested.		
NSW Health	(02) 9391 9000	Local public health unit		
Safe Work NSW	131 050 contact@safework.nsw.gov.au	Select option for notification of reportable incident. Provide EPA event record ID if requested. Record notification reference number if provided.		
Document Title: Pollution I Prepared By: SLR	Incident Response Management Plan Print Date:	Document Owner: Chris Quinn 5-Jun-25 Version No: 1.1		

Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight		12 MONTHS	Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:		Page No:	25 of 44

Relevant Authority	Key Contact	Notification Process
State Emergency Services	(02) 6572 4669 or 132500	For emergency help in floods, storms and tsunami call NSW SES at any time on 132 500 In a life-threatening emergency call 000 (triple zero).
NSW Department of Planning, Housing and Infrastructure	65 753400 or 1300 305 695 and compliance@ planning.nsw.gov.au	compliance@ planning.nsw.gov.au / Submissions to the NSW Planning Portal
Department of Regional NSW Resources Regulator WHS and Environment	1300 814 609 and nswresourcesregulator@service -now.com	If there is a serious injury or illness, a death or a dangerous incident, you must report it to us immediately by calling 1300 814 609 option 1 (24 hours a day, 7 days a week).
		You will then need to log in to the Regulator Portal to access the incident lodged by the Resources Regulator and provide further information as required. Should you require a user account set up for the portal or to add a mine you operate to your existing user account then please submit a request to add a PCBU or operator.
		For other types of notifiable incidents, complete the notify resources regulator form on the Regulator Portal as soon as possible (and not later than 48 hours for incidents that result in an injury or illness, or 7 days for all other incidents).
Local Government – Singleton	Business Hours: (02) 6578 7290	Contact customer service
	After Hours: (02) 6572 1400	Record notification reference number if provided
		Email: council@singleton.nsw.gov.au

4.2 ACTIONS DURING A POLLUTION INCIDENT

During a pollution incident, RCM will respond promptly to prevent or reduce any adverse environmental impact. Actions taken during Pollution Events will be completed in accordance with the Site Emergency Plan and generally involve:

- Where possible and safe to do so, immediate action should be taken to prevent, stop, contain and/or minimise the environmental impact of the incident.
- Undertake notification procedure.
- Undertake investigation into the cause of the incident, gathering information and photos.
- Assess need for additional (response) controls and remedial works.
- Review information from investigation and identify ongoing actions.

Document Title:	Pollution Incident Re	sponse Management Plan		Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	26 of 44

• Consultation with agencies or stakeholders as required.

It is imperative that an honest assessment of the situation is carried out and documented to minimise the potential for similar events in the future. On this basis, every environmental incident is to be recorded in the appropriate Environmental Management System and be maintained for at least four years.

The following sections outline the resources and actions required to respond to environmental incidents. A response action plan is presented for each of the significant potential pollution incidents outlined in Table 3-5. A summary of the management measures in place to minimise the likelihood of the incidents, and the relevant management system documents, are also presented.

4.2.1 General Incident Management Response

As well as following the specific actions detailed for each environmental incident below, the following general actions should be followed for all environmental incidents:

- Report the incident to Supervisor, Operations Manager and Environmental Superintendent. At a minimum, the reported information should include:
 - Nature of the Incident;
 - Location of the Incident;
 - Assistance required (e.g. spill kit, machinery).
- Assess the scale of the incident and incident site, identifying potential hazards to human safety, and take appropriate actions to maintain human safety.
- Where possible, and safe, implement the 3 Cs Incident Response Control, Contain, Clean-up:
 - Control the source of the pollution incident, and control access to the impacted area;
 - Contain the released pollutant from spreading any further; and
 - Clean up the already released pollutant (and dispose of legally).

Depending on the scale of the incident, the 3Cs response may be achievable locally with site based spill kits, but may also require the use of specialised contractors.

4.2.2 Unlicensed Release of Mine Water (Pit Water, Dams, Drains and Lines)

Mine-water (typically saline and turbid) is stored in non-operational open cut pits and storage dams onsite. This minewater is also transferred between storages using open drains and polypipe lines.

If pits, dams, drains or lines fail, mine-water has the potential to discharge into natural creeks and drainage lines that lead offsite and into natural watercourses, eventually reporting to the Hunter River.

Table 4-2: Incident Management Unlicensed Release of Mine Water	-
---	---

Document Title:	Pollution Incident Re	sponse Management Plan		Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	27 of 44

Incident Management	Responsible Person
Preventative Actions	
 Measures outlined in the Site Water Management Plan implemented, including: Mine planning to reduce unnecessary capture of clean water. Regular review of site water balance and pit water inventory to determine storage capacity. Monthly water quality testing to assess the quality of stored waters. 	Tech Services Manager, Environmental Superintendent, Pump Supervisor
Regular inspection and, if required, maintenance of water management structures and equipment, such as pumps, polypipe lines, drains and dam walls.	Environmental Superintendent, Pump Supervisor
Fully welded and/ or flange-jointed polypipe lines High risk pipelines are fitted with flow monitoring equipment.	Operations Manager, Pump Supervisor
Response Actions	
Report incident	See Section 4.1
 Take action to stem the flow of mine water: Failed polypipe - shutdown pump and engage contractors to repair line. Drain failure - shutdown pump, close valve or reduce water level on overflowing storage. Use earthmoving plant to install temporary bypass or reinstate drain. Dam failure or over top - increase pumping capacity to reduce water levels. 	Operations Manager, Pump Supervisor
Where possible, prevent mine water from leaving site – divert water to alternative storage or install check dam or sump, and pump water back to alternative storage (considering possible damage to natural drainage lines).	Operations Manager, Pump Supervisor
Evacuate any downstream work areas that may be impacted by released mine water.	Operations Manager, Pump Supervisor
Implement water sampling program to characterise discharge water quality for the duration of the discharge and assess potential downstream impacts.	Environmental Superintendent
Inspect the integrity of other mine water management structures that may have also been impacted.	Environmental Superintendent, Pump Supervisor
Group Incident Investigation Procedures	Operations Manager

4.2.3 Unlicensed Release of Process Water (Dams, Drains and Lines)

Fine coal rejects consisting mainly of clay particles (tailings) are disposed of onsite in non- operational open cut voids or designated prescribed emplacement areas, and transferred from the CHPP via polypipe lines.

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	28 of 44

In the event of a tailings dam failure (non-catastrophic failure) or tailings line failure, tailings may be released to natural creeks and drainage lines. Depending on water flow in the creeks, the fine tailings may be transported downstream.

Table 4-3: Incident Management Unlicensed Release of Process Water

Incident Management	Responsible Person
Preventative Actions	
Measures outlined in the <i>Emplacement Area Management Plan</i> and <i>TD2</i> <i>Operation and Maintenance Manual,</i> implemented including:	Tech Services Manager
 Annual inspection of dam integrity by qualified civil engineer. 	
 Long-term mine planning to ensure adequate tailings storage volume for life of mine. 	
 Surveyor's Monitoring Plan of tailings and decant water levels 	
 Pipelines are located within contained and internally draining catchment areas 	
Regular inspection and, if required, maintenance of tailings emplacement and transfer infrastructure, such as polypipe lines.	CHPP Manager
Protective intercept drains adjacent to tailings line.	CHPP Manager
Fully welded and/ or flange-jointed polypipe lines High risk pipelines are fitted with flow monitoring equipment.	CHPP Manager
Response Actions	
Report incident	See section 4.1
Implement Trigger Action Response Plan (TARP) for Tailings Dam 2.	Operations Manager, CHPP Manager, Tech Services Manager
Take action to stem flow of tailings/decant water:	CHPP Manager, Operations Manager
• Failed polypipe line – shutdown pump and engage contractors to repair line.	chi i Manager, operations Manager
 Dam failure or overtop – stop pumping tailings. Increase decant water pumping capacity to reduce water levels. 	
Use earthmoving plant to temporarily reinstate or raiseemplacement wall.	
Where possible, prevent tailings from leaving site. Excavate sump or drain to intercept and pump tailings/ water back to alternative storage. (considering possible damage to natural drainage lines).	Operations Manager
Implement downstream water sampling and visual inspection program to characterise impact on water quality and delineate migration of tailings particulate matter.	Environmental Superintendent
Inspect integrity of the remainder of the emplacement and transfer line.	CHPP Manager
Group Incident Investigation Procedures	Operations Manager

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	29 of 44

4.2.4 Hydrocarbon Spill (Bulk Storage / Service Truck / Delivery to Site)

A significant release of hydrocarbons is possible from a vehicle accident involving a diesel delivery truck or an open cut field service truck, or failure of a bulk hydrocarbon storage facility.

Table 4-4:	Incident Management Hydrocarbon Spill
------------	---------------------------------------

Incident Management	Responsible Person
Preventative Actions	
The MinOp Mine Transport Management Plan has been implemented to ensure safe traffic movement across operational mining areas.	Production Manager, Mining Supervisors
Design of hydrocarbon transfer and storage infrastructure in accordance with relevant Australian Standards and industry guidelines.	Asset Management
Regular inspection and, if required, maintenance of hydrocarbon storage facilities.	Maintenance Engineer, Environmental Superintendent
Maintenance of spill kits at high-risk sites, such as workshops and hydrocarbon stores. Portable spill kits kept on service trucks and delivery trucks.	Maintenance Engineer, Environmental Superintendent
Response Actions	
Report incident	See section 4.1
Employ the 3 Cs spill response actions to contain, control and clean up released hydrocarbons:	CHPP Manager, Maintenance Manager, Area Supervisors and
• Contain released hydrocarbons with spill containment booms, mats, etc, or cutting a sump/ pushing up bunding. Where possible, prevent hydrocarbons entering drainage lines or from leaving site. Recover liquid waste (vacuum truck to be hired via waste contractors) and ensure disposal via licenced waste contractor.	Environmental Superintendent
• Implement soil and water sampling program to delineate hydrocarbon impacted area. Recover all hydrocarbon impacted material.	
Ensure all contaminated waste products are disposed of in accordance with <i>Site Waste Management Procedures</i> , and spill kits are replenished, as required.	Environmental Superintendent
Inspect the integrity of the remainder of the hydrocarbon storage facility.	Maintenance Engineer, Environmental Superintendent
Group Incident Investigation Procedures	Operations Manager

4.2.5 Blasting (Noise, Vibration, Dust, Nitrogen Oxide)

Blasting, which is an integral part of open cut coal mining, can result in excessive offsite overpressure, ground vibration and dust impacts. Blasting can also cause clouds of visible oxides of Nitrogen (NOx) fumes, which may cause health impacts.

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight		12 MONTHS	Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	30 of 44

Impacts are mainly preventatively managed through careful blast planning (refer also to Air Quality or Dust or Other Airborne Contaminates Management Plan).

Table 4-5:Incident Management Blasting

Incident Management	Responsible Person			
Preventative Actions				
Blast design in accordance with the Explosive Principal Control Plan and the Blast Management Plan to minimise offsite impacts and Blast Fume Management Strategy to minimise the potential for blast fume generation. Use of the Blasting Checklist for Rix's Creek to record blast details prior to initiation.	Blasting Supervisor			
Monitoring of meteorological conditions, including participation in the Hunter Valley Meteorological Sounding Group (JV), to plan blasting schedules, and model potential fume impacts.	Blasting Supervisor			
Blast monitoring to record offsite ground vibration and air blast overpressure impacts.	Environmental Superintendent			
Response Actions				
Report incident	See section 4.1			
 Complaints Management Protocol Group Incident Investigation Procedures 	Environmental Superintendent, Operations Manager			

4.2.6 Noise Pollution

24 hour open cut operations generate offsite noise. Operations are managed and monitored to meet noise limits contained in the site Environmental Protection Licence (EPL). However, noise complaints are still received. Noise impacts can be enhanced by atmospheric conditions, such as temperature inversions or wind direction.

Table 4-6: Incident Management Noise Pollution

Incident Managem	ent			Responsible	e Person
		Preventat	ive Actions		
Planning and management of nighttime operations to meet development consent/ EPL noise limits.			PL Operations Supervisor	Manager, Mining	
Noise and meteoro	logical monitoring p	rograms		Environmen	tal Superintendent
Installation of noise mitigation measures on permanent infrastructure such as CHPP and conveyors.			ind	CHPP Manager, Environmental Superintendent	
Community Consultative Committee meetings to obtain community feedback about offsite mine impacts, and modification of site operations in response to that feedback.			Environmen	Environmental Superintendent	
		Respons	e Actions		
•	ived, Mining Superv fy open cut operatio	risor will inspect noise l ons, if required.	levels and possible no	ise Mining Sup	ervisor
Report incident				See section	4.1
Document Title:	Pollution Incident Re	sponse Management Plan		Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight		12 MONTHS	Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 100101113	Page No:	31 of 44

Incident Management	Responsible Person
Complaints Management Protocol	Environmental Superintendent
Group Incident Investigation Procedures	Operations Manager

4.2.7 Spontaneous Combustion

Spontaneous combustion (Spon Com) results from self-heating which is caused mainly by the oxidation of coal and coal rejects. If the heat generated by this reaction is trapped, such as in a spoil pile, the temperature of the material will begin to rise and if unchecked may ultimately ignite (i.e. spontaneously combust).

Table 4-7:	Incident Management Spontaneous Combustion
------------	--

Incident Management	Responsible Person
Preventative Actions	
Identification of high potential Spon Com coal ahead of mining (during resource definition investigations).	Operations Manager
Dump design and scheduling to ensure Spon Com prone material is not concentrated during dumping.	Operations Manager
Procedures for handling and stockpiling of Spon Com prone materials.	Operations Manager/ CHPP Manager
Response Actions	
Report incident	See section 4.1
Separation, isolation and irrigation of Spon Com material to extinguish combusted material and prevent the spread of combustion.	Operations Manager/ Mining Supervisor
Group Incident Investigation Procedures	Operations Manager

4.2.8 Night Lighting Impact

Night lighting is required to ensure adequate illumination for night time vehicle/ mobile plant operations. Procedures are in place to ensure lighting plant are located so as not to cause offsite impact. However, complaints are occasionally received regarding night lighting.

A 24 hour complaints line is maintained to ensure timely response to night lighting incidents.

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR Print Date:		5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	32 of 44

Tah		4-8:
Iau	c.	4-0.

Incident Management Night Lighting Impact

Incident Management	Responsible Person
Preventative Actions	
Design and maintenance of permanent flood lighting in accordance with development consent conditions to minimise light spillage.	Mine Electrical Engineer, EA
Inspection of mobile lighting tower positioning to minimise offsite impacts of obtrusive lighting with specific regard to minimising the impact for motorists on the New England Highway.	Mining Supervisor
Community Consultative Committee meetings to obtain community feedback about offsite mine impacts, and modification of site operations in response to that feedback.	Environmental Superintendent
Response Actions	
If a complaint is received, the Mining Supervisor will inspect the positioning of lighting towers. Offsite inspection may also be required, if offending lighting plant is not immediately obvious.	Mining Supervisor
Report incident	See section 4.1
 Complaints Management Protocol Group Incident Investigation Procedures 	Environmental Superintendent Operations Manager

4.3 MINIMISING HARM

All staff and contractors must complete an induction and training before working on-site. The induction covers procedures for preventing pollution incidents, notification processes, incident management, and post-incident actions. Training records are kept on-site.

During a pollution incident, minimising harm to persons on-site is the top priority. If evacuation is necessary, actions will follow the Emergency Plan and the Fire and Emergency Evacuation (Figure 3-1). In the event of an evacuation:

- The Operations Manager (or their nominee) contacts emergency services if needed.
- The Operations Manager (or their nominee) coordinates with emergency services.
- Employees stop work immediately and move to the nearest emergency assembly area, staying there until instructed otherwise.
- The Operations Manager (or their nominee) conducts a roll call.
- Employees return to work only after the Operations Manager (or their nominee) gives the all-clear.

Staff are informed of Emergency Assembly Areas through inductions, signage, and ongoing training. Key aspects of the PIRMP will be shared with staff and contractors. The PIRMP will be tested annually, as detailed in Section 5.2

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	33 of 44

4.4 COMMUNITY COMMUNICATION

In the event of a pollution incident, RCM has established the following processes for contacting the local community:

4.4.1 Consultation with Regulatory Authorities

- Operations Manager (or their nominee) will consult with regulatory authorities to determine if the community should be notified.
- The most appropriate communication strategy will be discussed with the authorities (e.g., media release, direct contact with potentially impacted individuals).

4.4.2 Determining the Response and Notification Process

- All aspects of the pollution event will be considered, such as the type and extent of pollution.
- Notification strategies may include door knocking, letter drops, phone calls, SMS, or email (where contact details are available), and notifications via social and mass media, as appropriate.

4.4.3 Identified Properties

• Nearby receptors have been identified as potentially affected in the event of an environmental incident. These receptors and their contact information are provided in Table 4-9.

Table 4-9: Contact Details of Nearby Properties

Receptors Contact Details

Note: contact information must not be published on the Bloomfield website version as it contains personal information held under the Privacy Act. Note this is in accordance with Section 74 (4) of the POEO (General) Regulation 2022. <u>This nearby receptor contact information must be</u> available within the internal version of this document. (MOMS).

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	34 of 44

4.4.4 Actions During and Following a Pollution Incident

• Notification of Neighbouring Properties: Based on risk, considering the materiality of the event, incident type, and prevailing conditions, Operations Manager (or their nominee) will determine if and how to notify neighbouring properties.

4.4.5 Notification Methodology

- Immediate Contact: Neighbours at risk of downstream or flow-on impacts will be contacted immediately during an incident.
- **Early Warnings:** Same-day telephone notifications will be given to landholders who may be affected within the next 24 hours.
- **Updates:** Follow-up phone calls will be made to all landholders who received initial early warnings.

4.4.6 Broad Community Updates

- Updates will be provided to the broader local community in affected areas via information sheets or newsletters, the RCM website, media statements, or other appropriate strategies.
- Information provided will include:
 - Type of incident.
 - Type of pollutant.
 - Prevailing winds.
 - Magnitude of the emission.
 - Likelihood of the pollutant reaching ground level.
 - Potential impacts on sensitive receptors, local landholders, and the community.
 - Site contact details.
 - Advice or recommendations based on the incident type and scale.

4.5 ACTIONS FOLLOWING A POLLUTION INCIDENT

In the event following a pollution incident, a detailed incident investigation will be completed by the Operations Manager (or delegate) and a report will be sent to the RCM Managing Director.

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	35 of 44

A detailed incident report will be sent to the EPA and relevant agencies², within 7 days³ of the incident, which outlines the following:

- date, time, and nature of the pollution incident.
- identifying the cause (or likely cause) of the pollution incident.
- describing what action has been taken to date.
- describing proposed measures to address the pollution incident.

RCM will also participate in any external investigation processes, if required.

Within a month following a pollution incident, the PIRMP will be reviewed and tested. RCM will continue to liaise with the relevant authorities to reduce the likelihood of incident recurrence.

All staff and contractors will receive the necessary refresher training and the key outcomes of the incident investigation will be reported to staff and contractors

² Other Government Agencies will also require this report (DPHI, RR, Local Council)

³ Aligned to EPL 3391, condition R2.2

Document Title:	Pollution Incident Response Management Plan			Document Owner:	Chris Quinn
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	36 of 44

5. **Training, Testing and Communication**

5.1 TRAINING

All staff and employees will be trained on the contents, process, and requirements of the PIRMP. The objective of this training is to inform employees of the PIRMP and ensure all staff and contractors are aware of the key steps required to respond to and manage a pollution incident. As a minimum, the following will be undertaken:

- Staff and Employees will be informed of the PIRMP, its role and its function within site inductions.
- Specific training will be provided to key personal, detailing methods of incident notification and response as well as responsibilities under the PIRMP.

Training will be delivered through one or more of ways (inductions, toolbox talks, formal site training, exercises).

Refresher training will be provided within 30 days of the following:

- Pollution Incident.
- PIRMP Tests.
- PIRMP Updates / Revisions.

Training in the procedures contained in this document will be implemented as per the schedule presented below in Table 5-1.

Coordination of the training program is the responsibility of the site Environmental staff and recorded through the Group Training and Competency Management System.

Role	Format	Frequency
Operations Manager	Formal training & assessment/ participation in annual testing	Annual
Mining Supervisors (OCE's)	Formal training & assessment	Annual
Operators/ Drivers	Toolbox Talk/ periodic participation of a representative sample of the workforce in annual testing	Two Yearly
Maintenance Workers	Toolbox Talk/ periodic participation of a representative sample of the workforce in annual testing	Two Yearly
Contractors	Site Induction	Two Yearly

Table 5-1: Training Schedule

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	37 of 44

5.2 TESTING

The Environmental Superintendent will coordinate PIRMP testing to ensure the plan's accuracy, currency, and effective implementation. Routine testing will be conducted annually or within 30 days of any pollution incident and can be carried out through the following methods:

- Incident response.
- Simulated environmental emergency.
- Desktop simulations.

Records of the testing dates and the names of the staff members conducting the tests will be maintained.

The information and actions contained in this document are tested annually to ensure the document remains accurate, relevant and practicable. Testing will be undertaken by either desktop simulation or practical response exercise. Where necessary Fire and Rescue NSW or Mines Rescue can be invited to participate and observe the testing of the PIRMP.

Testing will also take place within a reasonable period of time of an actual Environmental Incident occurring, to ensure the procedures are adequate and up-to-date.

Testing, whether desktop simulation or practical exercise, will assess all aspects of the procedures contained in this document.

Following completion of testing, whether annual or incident related⁴, observations and outcomes of the testing will be recorded and used to update this document, as required.

The Environmental Superintendent coordinates the annual test, and maintains any records generated during testing. At a minimum, records must include date of testing, and the names of the person conducting the testing.

The test and revision register example can be found in **Appendix A.**

5.3 REVIEW

Reviews will be undertaken regularly to ensure the PIRMP is current and fit for purpose. Reviews will be coordinated by the Environmental Advisor with the following objectives:

Testing may take the form of a post-incident debrief. The results of all testing of the PIRMP should be recorded.

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	38 of 44

⁴ Note: Activation of the PIRMP in response to a pollution incident is not considered a test of the PIRMP

- Identify and consider changes to site (infrastructure, processes, practices).
- Identify and consider changes to the strategic and statutory context (DPHI Guidance).
- Identify and consider changes to ownership / development status of neighbouring properties.
- Identify and consider opportunities for improvement in the Plan.

PIRMP Reviews will be undertaken on event and time-based triggers.

5.3.1 Event Based

Events which may trigger a review of this Plan, or its associated documents include:

- Activating the PIRMP (within 30 days).
- Completing PIRMP Testing (within 30 days).
- Change of operations including significant increase of production capacity, significant new plant and equipment is installed or upgraded and when the layout of the site is changed (e.g., relocation of a chemical storage area), requiring a new risk assessment (prior to operation of the change).
- Modification/Improvement to site processes (prior to operation of the change).

5.3.2 Time-Based

As a minimum, the PIRMP will be reviewed every 12 months and recorded in the Test Register, located in Appendix B.

5.3.3 PIRMP Revisions

Where the PIRMP review identifies elements that require the PIRMP to be updated, revisions will be undertaken within 30 days of completing the review. The version number and date of the PIRMP is to be updated within the revision record and documented within the Test Register.

5.4 AVAILABILITY OF THE PIRMP

Copies of this document are managed under the Document Management System.

A copy of this PIRMP will be kept in written form at Rix's Creek Mine and will be made readily available to all personnel responsible for implementing the PIRMP and to any authorised officer (as defined in the POEO Act), upon request.

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	39 of 44

The PIRMP will be made available to the public⁵ via <u>https://www.bloomcoll.com.au/operations/rixs-creek</u> within 14 days of endorsement by the Operations Manager or delegate.

In accordance with Section 74 of the POEO (G) Regulation the following information is available on The Bloomfield Group WEB Site on the Rix's Creek Mine page:

- The procedures for contacting the relevant authorities including the EPA, local Council, the NSW Ministry of Health, WorkCover NSW, and Fire and Rescue NSW; and
- The procedures for communicating with the community as described in Section 4.4.

A hardcopy of this document is maintained onsite, and made available to authorised EPA Officers, if requested. The hardcopy of this document will be found at the Rix's Creek Mine Main Office.

⁵ Note: Personal information as defined in the Privacy and Personal Information Protection Act 1998 will not to be made publicly available.

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	40 of 44

6. **References**

Environment Protection Authority (2022) Guideline: Pollution Incident Response Management Plans.

Pollution Incident Response Management Plan (SLR) 2018

- Environment Management Policy
- Protection of the Environment Operations Act 1997 No 156
- Protection of the Environment Operations (General) Regulation 2022
- Environmental Emergencies Risk Assessment Report 300712
- **Emergency Management System**
- **Incident Notification Procedure**
- Group Incident Reporting Form
- **Group Incident Investigation Procedures**
- Air Quality & Greenhouse Gas Management Plan
- Noise Management Plan
- Water Management Plan
- Emplacement Area Management Plan
- Operation and Maintenance Manual Tailings Dam 2
- Trigger Action Response Plan (TARP) Tailings Dam 2
- Transport Management Plan
- Site Waste Management Procedures
- Airborne Dust Management Plan
- The Bloomfield Group Integrated Management System Explosives Principal Control Plan
- The Bloomfield Group Integrated Management Fume Management Strategy
- Blasting Checklist of Rix's Creek
- Complaints Management Protocol
- Training and Competency Management System
- Internal Audit Management System
- Document and Records Management System
- Communication and Consultation Management System

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	41 of 44

7. Acronyms and Abbreviations

DA	Development Application
DPHI	Department of Planning, Housing and Infrastructure
СНРР	Coal Handling and Processing Plant
EPA	Environment Protection Authority
EPL	Environment Protection Licence
LGA	Local Government Area
MSDS	Material Safety Data Sheet
NEH	New England Highway
NSW	New South Wales
РА	Project Approval
PIRMP	Pollution Incident Response Management Plan
POEO	Protection of the Environment Operations Act 1997
PPE	Personal Protective Equipment
SDS	Safety Data Sheet
TBG	The Bloomfield Group of Companies

Document Title:	Pollution Incident Response Management Plan			Document Owner: Chris Quinn	
Prepared By:	SLR	Print Date:	5-Jun-25	Version No:	1.1
Reviewed By:	Chris Knight			Issue Date:	22/05/2025
Approved By:	Brendon Clements	Review Frequency:	12 MONTHS	Page No:	42 of 44

Appendix A Test and Revision

Test Register Template:

Revision	Details of Test / Review	Date Tested	Drawn By	Approved By
2.6	Review and Test of revised Plan (new guideline update). (Desktop Test and review conducted by CK, CQ, DH)	15/05/2025	Chris Knight	Brendon Clements
2.5	Annual Test- no changes	19/03/2025	Chris Knight	Chris Quinn
2.4	Annual Test, minor updates to personnel	28/03/2024	Chris Quinn	Brendon Clements
2.3	Post incident water discharge event at Rix's Creek following activation on 22/03/2023.	05/05/2023	Chris Quinn	Brendon Clements
2.2	Post incident water discharge event at Rix's Creek following activation on 12/09/2022.	17/01/2023	Chris Knight	Brendon Clements
2.1	Post incident water discharge event at Rix's Creek following activation on 03/05/2022.	2/8/2022	Chris Knight	Brendon Clements
2.0	Post incident water discharge event at Rix's Creek following activation on 07/01/2022. Update to new format	05/04/2022	Chris Knight	Geoff Moore
1.9	Post incident water discharge event at Rix's Creek following activation on 12/11/2021	10/12/2021	Chris Quinn	Chris Knight
1.8	Post incident water discharge from historic underground workings at Rix's Creek	12/8/2021	Simon Ball	Chris Knight
1.7	Annual Review following test of PIRMP	29/03/2021	Chris Quinn	Chris Knight
1.6	Annual Review – additional section on COVID-19	25/03/2020	Chris Knight	Geoff Moore
1.5	Annual Review following test of PIRMP. Incorporate DPE, DRG and RR reporting requirements (outside of EPL requirement).	2709//2018	Chris Knight	Luke Murray
1.4	Annual Review and Title Changed from Environmental Incident Emergency Response Management Plan Rix's Creek.	27/03/2017	Chris Quinn	Luke Murray
1.3	Annual Review	08/03/2016	Chris Quinn	Luke Murray
1.2	Annual Review	06/04/2015	John Hindmarsh	Luke Murray
1.1	Annual Review	12/03/2014	John Hindmarsh	Luke Murray
1.0	Original Issue	03/10/2012	John Hindmarsh	Garry Bailey